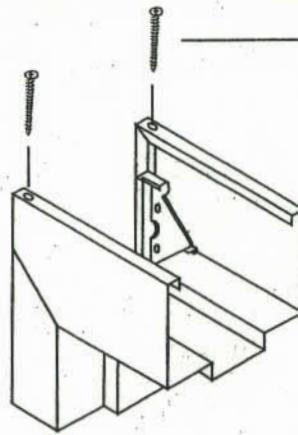


ADDITIONAL STEPS FOR 4" (102 mm) FACE HEADS

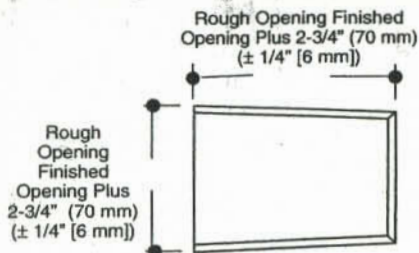
Install frame following Steps 1 through 8 shown on the front of this sheet.

After installing frame, connect jamb and head using #8 x 2-1/2" (63 mm) long drywall screws.



#8 x 2-1/2" (63 mm) Drywall Screws
2 Screws Per Frame Corner

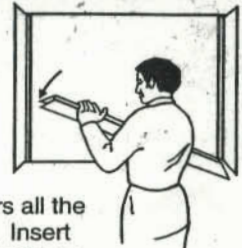
BORROWED LITE FRAMES



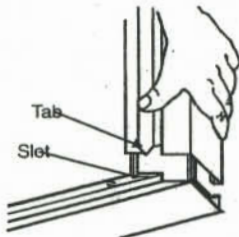
1. Make rough opening 2-3/4" (70 mm) ($\pm 1/4"$ [6 mm]) wider and 2-3/4" (70 mm) ($\pm 1/4"$ [6 mm]) higher than finished opening.



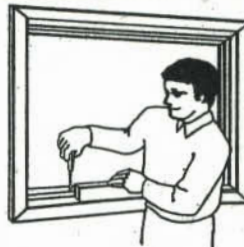
2. Install jambs tightly against edges of opening making width of opening as wide as possible.



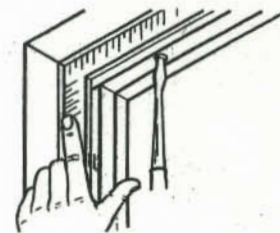
3. Retract anchors all the way within sill. Insert mitered end of sill into corner of opening and pivot to horizontal position. Repeat same operation for head.



4. Assemble frame by pushing jamb tabs into sill slots. Push head slots down into jamb tabs.

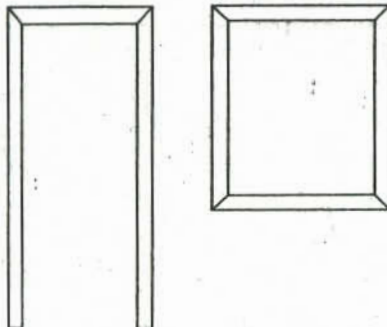


5. Raise and level sill to desired height with adjusting anchors.



6. Square corners and adjust anchors in head tightly against rough openings. Glaze and install glazing in standard manner.

CAUTION



When borrowed lite frames are located near 3 sided frames, locate the top of the borrowed lite rough opening 1/2" (3mm) above the top of the 3 sided frame rough opening.